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**Cover:** The MATTHEW TURNER, a 135' brigantine, was built in Sausalito, California, by the nonprofit Call of the Sea with thousands of hours of volunteer help. Her first sailing season was in 2020.  
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*Photograph by Benson Lee*



**WoodenBoat** (ISSN 0095-067X) is published bimonthly in January, March, May, July, September, and November in Brooklin, Maine, by WoodenBoat Publications, Inc., P.O. Box 78, Brooklin, ME 04616. Subscription offices are at **P.O. Box 292859, Kettering, OH 45429-0859; 1-800-877-5284** for U.S. and Canada. International: 1-937-610-0234.

Subscription rate is \$39.95 for one year (6 issues) in the U.S. and its possessions. Canadian subscription rate is \$49.95, U.S. funds. Surface rate International is \$59.95, U.S. funds per year. Periodical postage paid at Brooklin, ME 04616 and additional mailing offices. In Canada, periodical postage paid at Toronto, Ontario (Canadian periodical Agreement No. 40612608, GST Registration No. R127081008).

**U.S. Postmaster:** Please send Change of Address (form 3579) to P.O. Box 292859, Kettering, OH 45429-0859.

**Canada Postmaster:** Imex Global Solutions, P.O. Box 25542, London, ON, N6C 6B2, Canada.